

# Installation of Countryman Cup-Link Cup Holder

Please read instructions thoroughly before starting

## Items Included:

- Mounting post
- Cup holder and stem
- 3M-94 primer

## Step 1:

Use a straightedge to make a mark even with the top of CD drive slot with a soft pencil on the console frame.

## Step 2:

Clean off area where bracket will locate with a damp cloth and then pre-clean with isopropyl alcohol. Apply pressure to dot on the body of 3M-94 primer tube (supplied) and crush dot to release fluid to brush tip.

## Step 3:

Place bracket aligned with mark on location and turn slightly right and left to find the best fit. Then make two more small pencil marks on each side of bracket location.

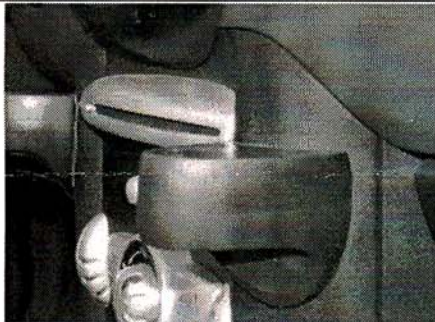
## Step 4:

Apply primer to total surface within marked area on console then remove peel paper from contact surface of bracket and apply firm pressure making sure you have aligned bracket to obtain best fit. Maintain firm pressure for 2 to 3 minutes applying approximately 15 -20 lbs of force so adhesive will grip surface.

## Step 5:

Use a 1/8" (3 mm) drill bit and drill a hole through the column using the hole in the bracket as a guide. Now insert the plastite screw we have provided, being careful not to over-tighten and strip the threads. Remember you are threading into plastic.

Mounting Location for the bracket



Aligned with the center of the CD slot



Approximately 1-1/2" from dash pad

## Caution:

Wait 45 minutes and then insert cup holder stem into hole in the bracket all the way until it clicks. Please wait 24 hrs before loading the cup holder with large drink cups. It takes 24 hrs for adhesive to reach 90% of strength . Full bond strength is achieved in 72 hrs. Use a pencil eraser to remove any marks